



## **CEVOL PRODUCT USER MANUAL FM.1 STILLAGE**

### **STILLAGE DESCRIPTION**

COLLAPSIBLE MESH STILLAGE GALVANISED FINISH.  
SHEET BASE, FOLDING MESH ENDS, TWO PIECE FOLDING MESH GATES ON BACK AND FRONT, FOUR WAY LIFTING ACCESS, STACKABLE FOLDED AND ERECTED.

BASE DIMENSIONS:	1160 X 1160mm
USABLE SPACE:	1090 X 1090mm
OUTSIDE PALLET FEET:	1170 X 1170mm
OVERALL HEIGHT:	1130mm
INSIDE HEIGHT:	935mm
FOLDED HEIGHT:	360mm
UNDER BASE:	120mm
CUBIC CAPACITY:	1.13 M3
APPROXIMATE MASS PER UNIT:	98kg

### **DESIGN SPECIFICATIONS**

RATED CAPACITY (N.A.T.A) CERTIFIED:	NET 1000kg PER UNIT
STACKING, FULLY LOADED:	4 HIGH, STATIC FLAT
STACKING COLLAPSED:	15 HIGH, STATIC FLAT
FORKING FULLY LOADED:	1 HIGH FROM ANY SIDE
FORKING COLLAPSED:	5 HIGH FROM ANY SIDE
TRUCKING FULLY LOADED:	2 HIGH
TRUCKING COLLAPSED:	LIMITED BY HEIGHT

### **STILLAGE ASSEMBLY**

- **ENDS:** PULL EACH OF THE TWO FOLDING SIDES TO THEIR FULLY OPEN POSITIONS. IF THE TWO ENDS ARE NOT FULLY OPEN, THEN ERECTING THE GATES BECOMES DIFFICULT.
- **GATES:** PICK UP ONE SET OF GATES BY THE HANDLES. POSITION GATE AT BOTTOM CORNER OF STILLAGE ON THE INSIDE OF THE CORNER PLATE. LOCATE PINS ON BOTTOM HALF OF GATE, INTO SLOTS ON EACH POST. PUSH DOWN FIRMLY TO ENSURE GATE IS LOCATED FULLY. SWING TOP HALF OF GATE UPWARD. PULL BACK ON BOTH GATE CATCHES AS THE GATE SWINGS UPWARD. ONCE IN THE FULLY CLOSED POSITION, RELEASE THE CATCHES INTO THEIR LOCATIONS.
- **CHECK ASSEMBLY:** WHEN ASSEMBLY IS COMPLETE. DOUBLE CHECK ALL POST'S TO MAKE SURE ALL GATE HOOKS ARE LOCATED FULLY. VISUALLY CHECK ENTIRE PALLET TO MAKE SURE IT IS IN SAFE USABLE CONDITION.

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### **STILLAGE SAFETY ASSESSMENT**

BEFORE USING ANY STILLAGE, THE OPERATOR MUST CHECK THAT:

- STACKING SPIGOTS ARE NOT BENT OR BROKEN.
- GATES FULLY LOCATE INTO THEIR CATCHES.
- STILLAGE ENDS ARE PROPERLY ATTACHED TO THE STILLAGE BASE.
- NUTS & BOLTS ARE ALL TIGHT.
- POSTS ARE NOT DAMAGED AND THAT STILLAGE CAN BE STACKED OR STACKED ONTO.

### **STILLAGE DAMAGE & REPAIRS**

- DAMAGED STILLAGES SHOULD BE ASSESSED AND IF DEEMED TO BE UNSAFE, REMOVED FROM CIRCULATION.
- ANY TIME A STILLAGE IS REMOVED FROM CIRCULATION. IT SHOULD BE REPORTED TO THE RELEVANT SUPERVISOR.
- DAMAGED OR UNSAFE STILLAGES ARE TO BE RETURNED TO CEVOL INDUSTRIES FOR PROPER ASSESSMENT OR REPAIR.

### **GENERAL LOADING & TRUCKING OF STILLAGE**

- ALWAYS EVENLY DISTRIBUTE THE LOADING OF PRODUCT INTO THE STILLAGE AS BEST AS POSSIBLE.
- WHEN STACKING STILLAGES. MAKE SURE THE STILLAGE HAS INTERLOCKED PROPERLY, BEFORE REMOVING THE FORK LIFT.
- AVOID HAVING HEAVY LOADS ON TOP OF THE STACK.

OPERATORS ARE NOT TO EXCEED ANY OF THE DESIGN SPECIFICATIONS LISTED ABOVE.

EACH STILLAGE HIRED OUT BY CEVOL INDUSTRIES IS IN A SAFE USABLE CONDITION, STENCILLED WITH THE MAXIMUM CAPACITY AND STACKING HEIGHT.

OPERATORS ARE TO REPORT ANY DAMAGED STILLAGE TO THEIR SUPERVISOR FOR ASSESSMENT OR RETURN TO CEVOL INDUSTRIES.

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